

- e) The oil outlet at the mating surface between cylinder crankcase and cylinder head must not be obstructed by a bad gasket. On the other hand, the gasket must form a good seal against the sprocket housing and the cooling water chamber.
- f) The contact surface between first camshaft bearing bracket and cylinder head must be tight.
- g) The side play of the camshaft bearing journals must not be excessive.
- h) The rear end of the camshaft oil passage must be sealed off with a cover plate.
- i) The oil relief valve in the cylinder crankcase must open and close properly.
- k) All oil passages must be free.
- l) The oil pump must be in good working condition, and the oil pan must contain sufficient oil.