

## Removal and Installation of Clutch

Job No.

25-1

Removal and installation procedures for the mechanical clutch on Models 180 to 220 SE are the same as for Model 190.

### Clutch Adjustment Data

Clutch pressure plate	K 12 KVJ 1	KS 12 K	KFS 12 K	KS 12 KV	TK 228 KV
Adjustment dimension "A" for new driven plate (clutch installed in vehicle) (Figs. 25-0/1 and 25-0/2)	15	17.8	17.8	17.5±0.2	9.5±0.2
Maximum adjusting dimension "A" for worn driven plate (clutch installed in vehicle) (Figs. 25-0/1 and 25-0/2)	26	28.8	28.8	28.5±0.2	20.5±0.2

**Note:** Press down the release levers several times before measuring. It is important that the distance from the cover plate should be identical for all three release levers (maximum difference 0.3 mm).