

Job No.
25-6

Replacing Throw-Out Bearing

The clutch throw-out bearing, the method of attaching the throw-out bearing to the neck of the transmission case front cover or to the throw-out fork, and the replacement procedure for throw-out bearings is the same for Models 180 to 220 SE as described for Model 190.

Model 180 and 1" Version 180 D

On these models the throw-out bearing is pressed to the throw-out fork by means of a spring. Before removing the throw-out bearing, Pliers 136 589 00 37 must be used to remove the snap ring from the groove in the transmission case front cover. After removing the spring plate and the spring, the throw-out bearing can be removed from the neck of the transmission case cover. When reinstalling the throw-out bearing, make sure that it is properly seated in the throw-out fork.