

# Removal and Installation of Steering Relay Arm and Pivot Bearing

Job No.

46-11

## A. General

The steering relay arms on Models 180 to 220 SE differ in length (see Table).

| Model   | Steering relay arm |           | Remarks   |
|---|--------------------|-----------|---|
|   | Part No.           | Length mm |   |
| 180, 180 a,<br>180 b, 180 Db,<br>190, 190 b,<br>190 D, 190 Db | 120 460 10 19      | 152       |   |
| 180 D   | 120 460 12 19      | 140       | Installed in cars with steering<br>Part No. 120 460 14 01 and Part<br>No. 120 460 24 01   |
|   | 120 460 10 19      | 152       | Installed in cars with steering<br>Part No. 120 460 24 01 and Part<br>No. 120 460 31 01   |
| 190 SL  | 121 460 00 19      | 170       | Installed in cars with steering<br>Part No. 120 460 31 01; but only<br>with three-point engine suspension                                     |
|   | 120 460 10 19      | 152       | Installed in cars with steering<br>Part No. 120 460 24 01 and Part<br>No. 120 460 31 01; with three-point<br>and four-point engine suspension |
| 219, 220 a,<br>220 S, 220 SE                                  | 180 460 02 19      | 135       |   |

## B. Removal and Installation

On Models 180 to 220 SE the removal and installation procedures for the steering relay arm and the pivot bearing are the same as on Model 190.

## C. Checking and Repair

On Models 180 to 220 SE the procedures as well as the dimensions and tolerances for the checking and repairing of the steering relay arm and the pivot bearing are the same as on Model 190.