

Table 1

## ENGINE HOUSING

Group 01

Fig. No.	No. of spare part	Denomination	Quantity	Remarks
		<u>ENGINE</u>		
-	121 010 00 00	Engine, complete without starter motor, fan, clutch and transmission	1	
		<u>CYLINDER CRANKCASE</u>		
1	121 010 11 08	Cylinder crankcase	1	
2	121 011 01 11	Crankshaft bearing cap	2	) optional ) for 1st and 3rd ) crankshaft ) bearing cap
-	121 011 04 11	Crankshaft bearing cap	2	
3	121 010 01 23	Crankshaft bearing cap with dowel pin	1	) optional ) for 2nd ) crankshaft ) bearing
-	121 010 06 23	Crankshaft bearing cap with dowel pin	1	
4	121 991 00 41	Dowel pin	4	
5	120 011 00 52	Guard plate half	2	)
-	120 011 01 52	Guard plate half ) 2.05 mm )	2	) )for crankshaft )bearing cap
-	120 011 02 52	Guard plate half ) 2.10 mm ) repair design	2	) ) )
-	120 011 03 52	Guard plate half ) 2.20 mm )	2	) )
6	121 990 12 40	Washer	5	)for crankshaft )bearing cap
7	-	Hex. -hd. screw M 12x75 DIN 931-10 K	6	)at cylinder )crankcase

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Fig. No.	No. of spare part	Denomination	Quantity	Remarks
8	-	Cylindrical pin 10 m6x16 DIN 7 rounded	3	) for crankshaft ) bearing cap ) at cylinder ) crankcase
9	-	Cylindrical pin 8 m6x16 DIN 7 rounded	3	
10	-	Locking plate B 25 N 59 a (for locking timing mark holes, cylinder crankcase, rear)	1	
11	186 991 07 01	Cylindrical pin	1	) for intermed. ) plate at cyl. ) crankcase
12	186 991 08 01	Cylindrical pin	1	
13	180 016 00 60	Water distributor	2	
14	180 016 01 60	Water distributor	4	
15	-	Screw plug M 16x1, 5 DIN 906-4 S	3	) ) ) for locking ) oil duct, ) front and rear
16	121 997 00 30	Screw plug	1	
17	-	Sealing ring A 24x30 DIN 7603 A1	1	
18	-	Cylindrical pin 10 m6x14 DIN 7 rounded (for cylinder head at cylinder crankcase)	2	
19	-	Stud bolt M 8x30 DIN 939-5 S (for tightening screw at cylinder crankcase)	1	

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Fig. No.	No. of spare part	Denomination	Quantity	Remarks
19a	-	Stud bolt M 8x18 DIN 939-8 G (for support, generator)	2	
		<u>CYLINDER COVER</u>		
20	121 015 00 05	Cylinder cover (at starter side)	1	
21	121 015 01 21	Gasket	1	)
22	-	Hex. -hd. socket screw M 6x12 DIN 912-8 G	19	)
23	180 990 10 40	Washer	22	)for cylinder cover at cylinder crank-
24	-	Hex. -hd. socket screw M 6x18 DIN 912-8 G	3	)case, starter side
25	121 010 03 10	Cylinder cover with nipple (at spark plug side)	1	)
26	-	Discharge valve CM 14x1, 5 K DIN 71401 (in cylinder cover)	1	)
27	121 015 02 21	Gasket	1	) for cylinder cover at
28	180 990 10 40	Washer	18	) cylinder crank-
29	-	Hex. -hd. socket screw M 6x12 DIN 912-8 G	18	) case, spark plug side
30	180 011 01 33	Cover (in cylinder crankcase, front)	1	)

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