

Table 4

TIMING

Group 05

Fig. No.	No. of spare part	Denomination	Quantity	Remarks
42	186 052 02 71	Locking screw	1)for chain)tightener at)cylinder head
43	-	Sealing ring A 12x16 DIN 7603 A1	1	
44	121 050 01 10	Tensioner gear mounting with conical plug	1	
45	180 050 01 09	Tensioner gear with bushing	1	
46	180 052 00 50	Bushing	1	
47	-	Circlip 20x1, 2 DIN 471	1)for tensioner) gear at tension.
48	180 990 02 40	Washer	1	
49	186 993 11 01	Pressure spring	1)for tensioner)gear mounting)with tensioner)gear at cylin- der head
50	121 052 02 74	Pin	1	
51	-	Sealing ring A 12x16 DIN 7603 A1	1	
52	-	Screw plug AM 12x1, 5 DIN 7604	1	
<u>VALVES</u>				
53	121 053 00 01	Intake valve	4	for repair design
54	121 053 01 05	Exhaust valve	4	
55	180 053 03 20	Outer valve spring	8	
56	180 053 03 22	Inner valve spring	8	
57	180 050 05 23	Valve spring retainer with sealing ring holder	8	
-	180 050 06 23	Valve spring retainer with sealing ring holder	8	

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Fig. No.	No. of spare part	Denomination	Quantity	Remarks
58	180 053 06 60	Sealing ring	8	
59	180 053 01 27	Valve cone half	16	
60	121 053 01 62	Pressure ring		
		<u>ROCKER ARM</u>		
61	180 050 03 33	Rocker arm for intake	4	
62	180 055 01 50	Bushing	4	
63	180 055 05 71	Adjusting screw	4	
64	153 990 02 51	Hex. nut	4	
65	180 050 03 34	Rocker arm for exhaust	4	
66	180 055 01 50	Bushing	4	
67	180 055 04 71	Adjusting screw	4	
68	153 990 02 51	Hex. nut	4	
69	121 055 02 05	Rocker arm axis	2	
70	180 055 14 10	Rocker arm support (for cylinder 1 and 3)	2	
71	180 055 15 10	Rocker arm support (for cylinder 2 and 4)	2	
72	180 055 00 93	Yoke	4	
73	-	Washer 10, 5 DIN 433	4) for rocker arm) support at) cylinder head
74	180 055 01 75	Adjusting sleeve	4	
75	180 055 07 71	Expanding screw	4	

10/024