



Table 10

ENGINE COOLING

Group 20

Fig. No.	No. of spare part	Denomination	Quantity	Remarks
		<u>COOLING WATER PUMP</u>		
1	180 200 10 01	Water pump, complete	1	
2	180 201 04 10	Bearing housing	1	
3	180 201 04 05	Water pump shaft	1	
4	180 201 02 07	Impeller	1	
5	312 201 02 59	Cover (for sealing ring holder)	1	
6	180 993 11 01	Pressure spring	1	
7	312 201 03 58	Slip ring cage	1	
8	312 201 01 18	Sealing ring	1	
9	312 201 01 19	Slip ring	1	
10	136 997 00 47	Sealing ring	1	
11	-	Grooved roller bearing 6202 DIN 625	1	
12	-	Circlip 15x1 DIN 471	1	
13	180 201 01 51	Spacer sleeve	1	
14	-	Grooved roller bearing 6302 DIN 625	1	
15	-	Sealing ring A 8x12 DIN 7603 A1	1)for locking)bore for oil)level
16	-	Screw plug AM 8x1 DIN 7604	1	
17	180 200 00 60	Sealing ring holder	1	

Fig. No.	No. of spare part	Denomination	Quantity	Remarks
18	180 997 01 47	Sealing ring	1	
19	186 997 02 30	Screw plug (for ventilation to bearing housing)	1	
20	180 201 00 18	Intermediate ring	1	
21	180 202 00 14	Hub	1	
22	180 201 03 01	Water pump housing	1	
23	180 201 00 80	Gasket	1) for water pump
24	-	Hex. -hd. screw M 6x15 DIN 933-8 G (galvanised, glossy)	5) housing at) bearing housing)
25	180 203 01 08	Screwed fitting	1)
26	-	Sealing ring A 16x20 DIN 7603 A1	1) for water pump) housing)
26a	121 205 01 10	Pulley (for fan, water pump)	1	
27	180 203 03 80	Gasket	1))
28	180 203 04 80	Sealing ring	1) for water pump) at cylinder
29	-	Lock washer B 8 DIN 137	3) crankcase)
30	-	Hex. -hd. screw M 8x35 DIN 931-8 G	3))
32	121 200 01 58	Bleeder line (for water pump)	1	

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Fig. No.	No. of spare part	Denomination	Quantity	Remarks
33	-	Sealing ring A 8x12 DIN 7603 A1	4)for bleeder line)at water pump)and cyl. head
34	-	Hollow screw A 2/3 DIN 7623	2	
35	180 200 00 19	Tube elbow (for heating connection)	1	
36	-	Box nut 16 M 26x1, 5 DIN 7606 (for tube elbow at cylinder head)	1	
		<u>COOLING WATER DISCHARGE NIPPLE</u>		
37	180 203 06 31	Cooling water discharge nipple	1	
38	180 203 05 80	Gasket	1)for cooling)water discharge)nipple at)cylinder head
39	-	Washer 8, 4 DIN 433	2	
40	000 990 08 51	Hex. nut M 8	2	
		<u>FAN AND V-BELT</u>		
41	180 205 02 06	Fan	1	
42	-	Hex. -hd. screw M 8x18 DIN 933-8 G	3)for fan and)pulley at)water pump)
43	-	Lock washer B 8 DIN 137	3	
44	-	V-belt, narrow 9, 5x850 mm long N 275	1	
		<u>ACCESSORIES</u>		
45	-	Engine plate N 202 MU 5	1	f. engine plate at cyl. crank- case
46	-	Button-hd. grooved nail 3 x 6 DIN 1476	2	

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