

Table 1

ENGINE HOUSING

Group 01

Fig. No.	No. of spare part	Denomination	Quantity	Remarks
19a	-	Stud bolt M 8x18 DIN 939-8 G (for support, generator)	2	
		<u>CYLINDER COVER</u>		
20	121 015 00 05	Cylinder cover (at starter side)	1	
21	121 015 01 21	Gasket	1)
22	-	Hex. -hd. socket screw M 6x12 DIN 912-8 G	19)
23	180 990 10 40	Washer	22)for cylinder cover at cylinder crank-
24	-	Hex. -hd. socket screw M 6x18 DIN 912-8 G	3)case, starter side
25	121 010 03 10	Cylinder cover with nipple (at spark plug side)	1)
26	-	Discharge valve CM 14x1, 5 K DIN 71401 (in cylinder cover)	1)
27	121 015 02 21	Gasket	1) for cylinder cover at
28	180 990 10 40	Washer	18) cylinder crank-
29	-	Hex. -hd. socket screw M 6x12 DIN 912-8 G	18) case, spark plug side
30	180 011 01 33	Cover (in cylinder crankcase, front)	1)

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Fig. No.	No. of spare part	Denomination	Quantity	Remarks
31	180 011 01 79	Gasket	1)for locking
32	-	Hex. -hd. socket screw M 6x12 DIN 912-8 G	4)cover at)cylinder)crankcase
-	180 052 10 06	Bushing (for intermediate gear shaft, rear)	1	see group 05
-	180 150 01 07	Bearing with bushing	1	see group 15
33	180 011 06 05	Intermediate plate (for cylinder crankcase, starter motor)	1	
34	-	Hex. -hd. screw M 10x15 DIN 933-8 G	2)for intermed.)plate at)cylinder
34a	-	Lock washer B 10 DIN 137	2)crankcase
		<u>OIL PAN</u>		
35	121 010 10 13	Oil pan with threaded bushing	1	
36	180 010 00 66	Guide tube (in oil pan for oil dipstick)	1	
37	180 997 00 40	Sealing ring (for bleeding filter)	1	
38	121 010 00 72	Oil dipstick with bleeding filter	1	
39	-	Sealing ring C 26x32 DIN 7603 Cu-Asb.	1)for oil)discharge,)oil pan
40	136 997 12 30	Screw plug	1	
41	-	Washer 6, 4 DIN 433 (for oil pan at cylinder crankcase)	18	