

Loosen the knurled nut (3), put aside the clamping bracket (2) and remove the housing (5). Thoroughly clean the wire gauze element (4) with brush in clean gasoline; do not use wire brush. The gasket (1) becomes hard and unserviceable after a certain time; therefore, replace the gasket in time to prevent infiltration of air! During assembly make sure that the clamping bracket is vertically seated and that the knurled nut is secured tightly (see Figure 09-5/3).

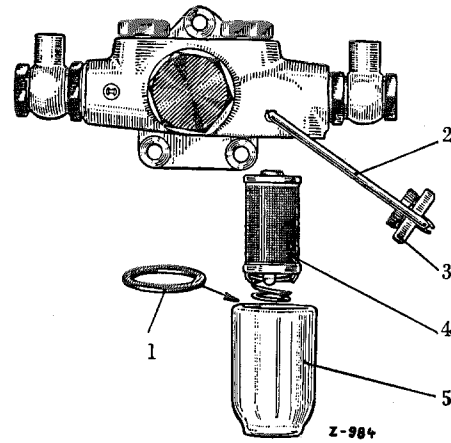


Figure 09-5/3

Fuel Feed Pump with Pre-cleaner disassembled

- | | |
|--------------------|--------------|
| 1 Gasket | 4 Wire gauze |
| 2 Clamping bracket | 5 Housing |
| 3 Knurled nut | |

Job No.

09-7

Removal and Installation of Air Filter

Removal:

Remove the bleeder line. Loosen the hex. hd. screw on the throttle duct for the mounting bracket of the air filter (only with OM 636) as well as the tightening clamp on the air filter and then remove the filter.

Installation:

Mount the air filter with the tightening clamp. Tighten the hex. hd. screw on the throttle duct. Mount the bleeder line.